



# प्रतिभूति कागज कारखाना, नर्मदापुरम-461005 ( म.प्र. )

(सिक्वोरिटी प्रिंटिंग एंड मिंगिंग कॉरपोरेशन ऑफ इंडिया लिमिटेड की इकाई)

भारत सरकार के पूर्ण स्वामित्वाधीन

मिनीस्त्र ग्रेणी - 1 सीपीएसई एवं आई.एस.ओ. 9001 : 2015, 14001:2015, 45001:2018, 50001:2018 एवं आईईसी 17025:2017 प्रमाणित

**SECURITY PAPER MILL, NARMADAPURAM - 461005 (M.P.)**

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**Tender for Global Tender Enquiry For Design, Supply, Erection, Installation, Testing and Commissioning of One Number Automatic E-Type Welding Machine Alongwith Its Complete Integration With Existing Embossing Machine On Turnkey Basis For Security Paper Mill, Narmadapuram against tender enquiry no. SPMN/ETN/25-26/1366, dated 14.03.2026**

## CORRIGENDUM-II

No. SPMN/ETN/25-26

Dated 02.05.2026

**Ref.:** Tender Number: SPMN/ETN/25-26/1366, dated 14.03.2026

Against our above tender was published on CPP portal website <https://etenders.gov.in/eprocure/app> and our website <http://spmNarmadapuram.spmCIL.com> on dated 14.03.2026. Further, to this Corrigendum – II as below is being issued to the tender enquiry with the following amendments:

Sl. No.	Tender page No.	Tender Section/Sub Clause/Point No.	PARAMETER	READ AS
1	66	Annexure V: Technical Specification Point No. 7(i) Electrical and E&I requirements	i. All the power cables and cable laying are in the scope of the supplier. SPM will provide a single point at PCC room which is approx. 300 mtr away from wire workshop (Site of installation).	<b>i. Laying of cables will be in the scope of the Purchaser.</b>

Sl. No.	Tender page No.	Tender Section/Sub Clause/Point No.	PARAMETER	READ AS
2	20	Section VI: Point No. 4, Part:IV Sub Point No. 7 Terms and Mode of Payment	Refer: Section VI: Point No. 4, Part:IV Sub Point No. 7 Terms and Mode of Payment	<p><b>7) Terms and Mode of Payment</b></p> <p>1. <b>Advance payment:</b> Advance payment of 20% of contract value, may be made to the supplier.</p> <p><b>(i) However, Advance made to supplier will carry interest of PLR of SBI + 2%</b> and would be given against an unconditional Bank Guarantee from the "Scheduled Commercial Bank" duly authorised by RBI to handle Government transactions, provided by the supplier.</p> <p><b>(ii) The Advance Payment</b> would be adjusted in full, wherever possible/ set-off prorata against the successive payments due to the supplier.</p> <p><b>(iii) Documents for Advance Payments:</b> The Supplier shall issue Receipt vouchers immediately on receipt of advance payment and subsequently issue supplies along with tax invoice after adjusting advance payments as per Contractual terms and GST Provisions (if applicable).</p> <p><b>(iv) Insurance:</b> Insurance as per pt. no. Part (IV)8 under Sec VI: List of Requirements of tender document will be applicable.</p> <p>2. <b>Indigenous supplier:</b> As per point no. 7(1) of Part IV of Section–VI: List of Requirements of tender document. (Page 19-20 of tender document)</p> <p>3. <b>Foreign supplier:</b> As per point no. 7(2) of Part IV of Section–VI: List of Requirements of tender document. (Page 20-22 of tender document)</p>

<b>Description</b>	<b>FOR (Existing Entries)</b>	<b>READ AS</b>
Document Download/Sale End Date	06.05.2026 15:00:00	<b>25.05.2026 15:00:00</b>
Bid Opening date	07.05.2026 15:30:00	<b>26.05.2026 15:30:00</b>

निविदा सूचना की अन्य सभी शर्तें यथावत रहेंगी ।

All other terms & condition of bid document shall remain unchanged

**(Biplab Basak)**  
**Manager (Materials)**  
**For- Chief General Manager**

**Clarifications after Pre-Bid Conference for Procurement of Supply, Installation and Commissioning of Automatic E-Type Welding Machine along with its Complete Integration with existing Embossing Machine on Turnkey Basis at SPM, Narmadapuram**

Sl. No.	Tender page No.	Tender Section/Sub Clause/Point No.	PARAMETER	Query	SPMN Clarifications
1	5	Section I: Point No. 15: EMD	<p>EMD amount mentioned in Section VI – List of Requirements shall be furnished in any one of the following forms:</p> <p>a) Account Payee Demand Draft or  b) Fixed Deposit Receipt or  c) Banker’s cheque or  d) Bank Guarantee; in acceptable form, otherwise the tender will not be accepted in any case,  e) e-PBG.  f) Online Payments:</p>	<p>For the EMD/PBS - we will be giving a bank guarantee through State Bank of India's branch in Europe. Please confirm if this is acceptable to you.</p>	<p>Clarified.  The BG shall be issued by a scheduled commercial bank of India is acceptable.  In case the BG is issued by a Foreign Bank or Overseas branch of an Indian Bank the same must be confirmed / counter guaranteed by a scheduled commercial bank in India.  BG issued solely by overseas branch without such confirmation shall not be acceptable.</p>
3	11	Section III: Point 21 GST Returns	<p>Supplier Should file the GST returns in time, if applicable. SPM reserves the right to withhold the payment of GST till production of evidence of filling of Returns.</p>	<p>We do not have a GST registration in India. Please explain the applicability to us.  Please also confirm that GST will be applicable on a reverse charged basis.</p>	<p>Clarified.  As already mentioned, supplier should file GST Returns, <b>if applicable.</b>  In case of foreign / unregistered supplier, the transaction will qualify as import of goods / service, as applicable and GST under Reverse Charge Mechanism will be applicable where ever notified by law.</p>

**Clarifications after Pre-Bid Conference for Procurement of Supply, Installation and Commissioning of Automatic E-Type Welding Machine along with its Complete Integration with existing Embossing Machine on Turnkey Basis at SPM, Narmadapuram**

Sl. No.	Tender page No.	Tender Section/Sub Clause/Point No.	PARAMETER	Query	SPMN Clarifications
4	11	Section III: Point 22 TCS u/s 206C (1H) read with TDS u/s 194Q	SPM (as Buyer) is liable to deduct TDS u/s 194Q @ applicable rate on goods purchases (if applicable). In case of deduction of TDS under section 194Q; the Supplier (Vendor) need not to charge TCS u/s 206C (1H) on invoicing on or after 01.07.2021.	Please confirm that you will provide us with the TDS certificate for deductions.	Clarified. TDS shall be deducted by the buyer as per the existing tax law and accordingly the TDS certificate shall be issued within timelines.
5	17	Section VI: Point No. 6 Manufacturing Certificate /Manufacturer's Authorization Certificate	a. If the bidder firm is manufacturer, then firm has to submit the valid Manufacturing registration certificate. b. If the bidder firm is not the manufacturer, then firm has to submit the valid manufacturer authorization certificate/valid dealership certificate as per Section-XIV.	Against this point, we will be submitting a translated and notarized registration certificate. Please confirm that this is ok to meet the given criteria.	Clarified. As per tender.
6	28	Section IX: Point No. 1 Experience & Past Performance	The bidder (manufacturer or principal of authorized representative – hereinafter referred simply as “The Bidder”) shall be a manufacturer that has regularly, for at least the last five years manufactured, supplied, erected and commissioned Automatic E-type Welding Machine alongwith its integration with Embossing Machine on Turnkey Basis with the same or higher specifications, of at least one number in the last five years ending on 31.03.2025.	We intend to submit letter of acknowledgement from our customer(s) against the completion of our projects. Please confirm that this is acceptable to you.	Clarified. As per tender.

**Clarifications after Pre-Bid Conference for Procurement of Supply, Installation and Commissioning of Automatic E-Type Welding Machine along with its Complete Integration with existing Embossing Machine on Turnkey Basis at SPM, Narmadapuram**

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7	66	Annexure V: Technical Specification Point No. 7(i) Electrical and E&I requirements	i. All the power cables and cable laying are in the scope of the supplier. SPM will provide a single point at PCC room which is approx. 300 mtr away from wire workshop (Site of installation).	This is not acceptable to us. Civil and electrical execution is beyond our scope. We need a power source within the production hall. It is our understanding that SPM will provide a power connection within the production hall where the machine is to be set up.	<b>Please refer Corrigendum-II</b>
8	67	Annexure V: Technical Specification Point No. 7(xxiii) Electrical and E&I requirements	xxiii. Remote & Maintenance/truck diagnosis: Remote maintenance is either possible via analogous modem (Analogous telephone mainlines to be provided by the SPM)	We are able to offer this by internet. Please confirm that this is acceptable to you.	Clarified. SPM shall require remote support for the troubleshooting of problems. As per tender condition, the mentioned Analogues telephone line is an internet line. SPM shall provide the internet line to machine for the remote support.
9	18	Section VI: Point No. 4, Part:IV Sub Point No. 4 Delivery Schedule	The delivery and completion time is the essence of the contract. The bidder shall complete the supply of Automatic E-type Welding Unit within 12 (Twelve) months from the date of issue of Purchase Order. Installation, Commissioning, trial run demonstrating the required output of the Automatic E-type Welding Unit and FAT within 06 (Six) months thereafter.	We prefer delivery date is started after the opening of the irrevocable letter of credit. Installation and commissioning: Since the transport, customs clearance, and local transport is not in	Clarified. It is mentioned under Delivery Schedule that, Installation, Commissioning, trial run demonstrating the required output of the Automatic E-type Welding Unit and FAT within 06 (Six) months <b>thereafter</b> .

**Clarifications after Pre-Bid Conference for Procurement of Supply, Installation and Commissioning of Automatic E-Type Welding Machine along with its Complete Integration with existing Embossing Machine on Turnkey Basis at SPM, Narmadapuram**

Sl. No.	Tender page No.	Tender Section/Sub Clause/Point No.	PARAMETER	Query	SPMN Clarifications
				our control, we would like the timeline for the installation and commissioning to be within six months from the material being received at your premises.	
10	20	Section VI: Point No. 4, Part:IV Sub Point No. 7 Terms and Mode of Payment	Refer: Section VI: Point No. 4, Part:IV Sub Point No. 7 Terms and Mode of Payment	Please refer to our previous offer for the required payment terms. We require advance payment of 20%. The rest of the payment schedule remains untouched. Please make the required amendment	<b>Please refer Corrigendum-II</b>

**Clarifications after Pre-Bid Conference for Procurement of Supply, Installation and Commissioning of Automatic E-Type Welding Machine along with its Complete Integration with existing Embossing Machine on Turnkey Basis at SPM, Narmadapuram**

Sl. No.	Tender page No.	Tender Section/Sub Clause/Point No.	PARAMETER	Query	SPMN Clarifications
1				<p>Welding Quality &amp; Acceptance Criteria</p> <p>1.1 Kindly specify the acceptable weld strength standard (peel/shear strength values, if applicable).</p> <p>1.2 Please define acceptable limits for deformation or dimensional variation of E-type post welding.</p> <p>1.3 Kindly clarify the inspection methodology to be adopted for acceptance:</p> <ul style="list-style-type: none"> <li>a) Visual inspection</li> <li>b) Microscopic inspection</li> <li>c) Dimensional/profile measurement</li> </ul> <p>1.4 Whether acceptable process parameter window (current, time, pressure) will be standardized or left to bidder design.</p> <p>1.5 Kindly confirm if acceptance will be based on defined measurable criteria or overall functional performance during trials.</p>	<p>Clarified.</p> <p>1.1 Weld strength is inspected manually through inspection tool i.e. needle vice as per existing standard practise and welded E-types should be suitable for paper manufacturing at SPM Narmadapuram. Peel/ shear strength values are not available.</p> <p>1.2 There should ideally be no deformation or dimensional variation of E-type post weld.</p> <p>1.3 inspection methodology to be adopted for acceptance will be:</p> <ul style="list-style-type: none"> <li>a) Visual inspection</li> <li>c) Dimensional/profile measurement</li> </ul> <p>1.4 process parameter window (current, time, pressure) will be left to bidder design.</p> <p>1.5 Acceptance will be based on overall functional performance along with visual inspection and Dimensional/profile measurement .</p>

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Sl. No.	Tender page No.	Tender Section/Sub Clause/Point No.	PARAMETER	Query	SPMN Clarifications
2				<p>Accuracy &amp; Positioning Requirements</p> <p>2.1 Kindly confirm the required positional tolerance for E-type placement on PB wire cloth.</p> <p>2.2 Whether <math>\pm 0.02</math> mm positioning accuracy is acceptable or tighter tolerances are expected.</p> <p>2.3 Kindly clarify the reference datum for positioning:</p> <p style="padding-left: 20px;">a) Wire mesh geometry</p> <p style="padding-left: 20px;">b) Embossing alignment reference</p> <p>2.4 Whether cumulative tolerance across welding and embossing stages will be considered during evaluation.</p>	<p>Clarified.</p> <p>2.1 Positional accuracy has already been mentioned in the tender document Annexure V Sr No 5 Technical study.</p> <p>2.2 Positional accuracy has already been mentioned in the tender document Annexure V Sr No 5 Technical study.</p> <p>2.3 Embossing alignment reference</p> <p>2.4 Cumulative tolerance will be considered during evaluation.</p>

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3	67	Annexure V: Technical Specification Point No. 9 9. Final Acceptance Test	Refer: Point No. 9 9.: Final Acceptance Test under Annexure V: Technical Specification	<p>Trial, FAT &amp; SAT Requirements</p> <p>3.1 Kindly confirm whether trial welding using actual PB wire cloth and E-types will be part of evaluation.</p> <p>3.2 Kindly define acceptance criteria during FAT and SAT including:</p> <ul style="list-style-type: none"> <li>a) Continuous run duration</li> <li>b) Maximum permissible rejection rate</li> </ul> <p>3.3 In case of deviation during FAT, kindly confirm:</p> <ul style="list-style-type: none"> <li>a) Whether corrective action period will be provided</li> <li>b) Number of re-trials permitted</li> </ul> <p>3.4 Whether FAT/SAT acceptance will be on pass/fail basis or tolerance-based evaluation.</p> <p>3.5 Kindly confirm whether provisional/partial acceptance is permissible in case of minor deviations not affecting functionality.</p>	<p>Clarified.</p> <p>3.1 Trial welding for evaluation will be done on actual PB wire cloth and E-types along with actual embossing.</p> <p>3.2 FAT has already been defined in the tender document.</p> <p>3.3 In case of deviation, FAT will be stopped and restarted after due corrections as required.</p> <p>3.4 FAT acceptance will be pass / fail basis.</p> <p>3.5 Partial acceptance is not permissible.</p>

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4				<p>Integration with Existing Embossing Machine</p> <p>4.1 Kindly provide details of existing system (Model 2079H):</p> <ul style="list-style-type: none"> <li>a) PLC make &amp; model</li> <li>b) Communication protocol / interface details</li> </ul> <p>4.2 Whether detailed I/O signal list and synchronization logic will be shared with bidder.</p> <p>4.3 Kindly clarify responsibility for:</p> <ul style="list-style-type: none"> <li>a) Electrical integration</li> <li>b) Mechanical alignment</li> <li>c) Cycle synchronization</li> </ul> <p>4.4 Whether any OEM coordination is required and, if so, whether it will be facilitated by purchaser.</p> <p>4.5 Kindly confirm if any constraints exist on cycle time from the existing system.</p> <p>4.6 Kindly confirm whether the source code / program access of the existing embossing machine control system will be made available to the bidder for synchronization and integration of the proposed welding unit.</p> <p>4.7 Kindly provide complete technical details of the existing embossing machine including:</p> <ul style="list-style-type: none"> <li>a) Electrical components and control architecture</li> <li>b) Installed drives, motors, sensors, and control hardware</li> <li>c) Available spare I/O capacity (if any)</li> </ul> <p>4.8 Kindly confirm the year of installation and current operational condition of the existing embossing machine.</p>	<p>Clarified.</p> <p>4.1 PLC: Microbox PC Make Siemens, Communication protocol is profibus</p> <p>4.2 I/O list is available but logic is not available with SPM. Available information shall be shared with successful bidder.</p> <p>4.3 Any integration shall be in bidder scope.</p> <p>4.4 If OEM support is required, same shall be arrange by bidder itself.</p> <p>4.6 Information is not available with SPM.</p> <p>4.7 The information shall be share with successful bidder.</p>

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5				<p>Mechanical &amp; Layout Constraints</p> <p>5.1 Kindly provide mounting interface details and allowable load on the existing structure.</p> <p>5.2 Please confirm any restrictions related to:</p> <ul style="list-style-type: none"> <li>a) Machine footprint</li> <li>b) Height</li> <li>c) Weight</li> <li>d) Vibration limits</li> </ul> <p>5.3 Whether any structural modifications at site are permitted, if required.</p> <p>5.4 Kindly provide details of available space on the existing embossing machine for retrofitting/integration of the proposed resistance welding unit, including:</p> <ul style="list-style-type: none"> <li>a) Mounting area dimensions</li> <li>b) Accessibility for installation and maintenance</li> </ul>	<p>Clarified.</p> <p>Kindly refer technical specification Annexure V regarding dimensions.</p>

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6				<p>Production &amp; Operation Requirements</p> <p>6.1 Kindly confirm whether 100 E-types/hour is minimum guaranteed output or fixed operational requirement.</p> <p>6.2 Whether higher throughput is acceptable subject to maintaining quality standards.</p> <p>6.3 Expected operation mode:  a) Continuous (multi-shift operation)  b) Batch operation</p> <p>6.4 Kindly confirm expected machine availability / uptime requirements.</p>	<p>Clarified.</p> <p>6.1 100 E-types/hour is minimum guaranteed output.</p> <p>6.2 Yes</p> <p>6.3 a) Continuous (multi-shift operation)</p> <p>6.4 Machine will be made available as per requirement and availability at the time of work.</p>
7				<p>Automation Scope</p> <p>7.1 Whether fully automatic operation (feeding, positioning, welding, inspection) is preferred or mandatory.</p> <p>7.2 Kindly clarify extent of permissible manual intervention, if any.</p> <p>7.3 Whether integration of automated inspection (vision-based system) is recommended or optional.</p>	<p>Clarified.</p> <p>7.1 fully automatic operation (feeding, positioning, welding, inspection) is mandatory.</p> <p>7.2 There should be no manual intervention. extent of permissible manual intervention can not be defined.</p>

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8				<p>Inspection &amp; Quality Assurance</p> <p>8.1 Kindly define rejection criteria for welded E-types.</p> <p>8.2 Whether in-line inspection systems (vision-based) are acceptable for quality validation.</p> <p>8.3 Kindly confirm required documentation for acceptance:</p> <ul style="list-style-type: none"> <li>a) Inspection reports</li> <li>b) Quality logs</li> </ul> <p>8.4 Whether inspection standards will be pre-defined or finalized during commissioning.</p>	<p>Clarified.</p> <p>8.1 Acceptance / Rejection will be done through Manual inspection through inspection tool i.e. needle vice as per existing standard practise. Welded E-types should be suitable for paper manufacturing at SPM Narmadapuram.</p> <p>8.2 There is no requirement of in-line inspection as per tender document.</p> <p>8.3 a) Inspection reports b) Quality logs</p> <p>8.4 inspection standards are pre-defined i.e. Manual inspection as per existing standard practise.</p>
9				<p>Utilities &amp; Infrastructure</p> <p>9.1 Kindly provide details of available utilities:</p> <ul style="list-style-type: none"> <li>a) Power supply (voltage variation, harmonics, available capacity)</li> <li>b) Compressed air (pressure, quality)</li> <li>c) Cooling requirements</li> </ul> <p>9.2 Kindly confirm whether utility variations or interruptions will be considered during performance evaluation.</p>	<p>Clarified.</p> <p>9.1 a) Available Power supply: 415 V +/- 10%, 3 Phase, 50 +/- 2% Hz b) Compressed air of Pressure range 5-6 bar (moisutre ,dust and oil free.) c) 24 Degree Celcius Approx and RH 55+/- 5</p> <p>9.2 Interruptions due to SPM Narmadapuram will not be considered for performance evaluation.</p>

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10				<p>Warranty &amp; Responsibility</p> <p>10.1 Kindly confirm scope of performance guarantee for the system.</p> <p>10.2 Kindly clarify responsibility matrix for:</p> <ul style="list-style-type: none"> <li>a) Integration-related issues</li> <li>b) Performance deviations due to external dependencies</li> </ul> <p>10.3 Kindly confirm warranty period and expected service response time.</p>	<p>Clarified.</p> <p>10.1 Will be discussed in PBC.</p> <p>10.2 a) complete integration with existing machine shall be in scope of bidder.</p> <p>b) Performance deviations due to external dependencies shall be in scope of bidder.</p> <p>10.3 As per tender document.</p>
11				<p>Documentation &amp; Deliverables</p> <p>11.1 Kindly confirm required documentation:</p> <ul style="list-style-type: none"> <li>a) Mechanical &amp; electrical drawings</li> <li>b) PLC/HMI program access</li> <li>c) Operation &amp; maintenance manuals</li> </ul> <p>11.2 Whether any specific standards, certifications, or compliance requirements are applicable.</p>	<p>11.1 a) Firm has to provide as per tender document</p> <p>b) Program is not available with SPM, However access to PLC/HMI shall be given to successful bidder.</p> <p>C) operation and manuals shall be shared with successful bidder only if required. Firm has to provide as per tender document.</p>

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12				<p>Project Execution &amp; Risk Alignment</p> <p>12.1 Kindly confirm that delays arising due to:</p> <ul style="list-style-type: none"> <li>a) Site readiness</li> <li>b) Utility availability</li> <li>c) Integration dependencies</li> </ul> <p>will be excluded from delay penalty (LD), if applicable.</p> <p>12.2 Kindly confirm whether project timelines will be adjusted accordingly in such cases.</p>	<p>Clarified.</p> <p>12.1 Kindly confirm that delays arising due to:</p> <ul style="list-style-type: none"> <li>a) Site readiness - Responsibility of SPM Narmadapuram</li> <li>b) Utility availability -Responsibility of SPM Narmadapuram</li> <li>c) Integration dependencies - Responsibility of bidder firm</li> </ul> <p>12.2 As per tender document.</p>